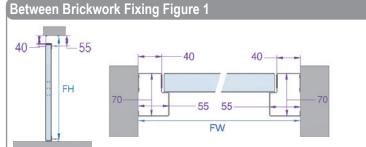




Customer:

P.O. / Order Ref:



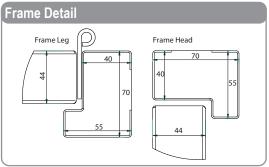
#### IMPORTANT: NO FITTING CLEARANCE IS INCLUDED IN SIZES

**Fixing between brickwork:** Recommended ordering size is the minimum structural opening width minus 10mm and height minus 10mm.



## IMPORTANT: NO FITTING CLEARANCE IS INCLUDED IN SIZES

**Fixing behind brickwork:** 25mm must be allowed at the sides and head. See figure 2. **Note:** 25mm minimum is required above the underside of door header to enable the door leaf to be lifted and dropped onto the hinge pins located on the frame.



**EMAIL FORM** 

**SAVE FORM** 

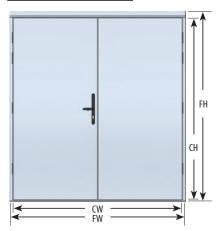
**RESET FORM** 

#### SIZE AVAILABILITY Doors are available in made to measure sizes

Double Leaf Doors (open out only)

Min Overframe Width = 1200mm Max Overframe Width = 2300 mmMin Overframe Height = 1785mm Max Overframe Height = 2400mm

## **DIMENSIONS & ORDERING**



### IMPORTANT!

DuraPass double is a precision designed and manufactured product that requires the same attention to detail at installation.

The door is manufactured to a tolerance of ± 2mm in width or height.

It must be installed to a tolerance of ±1mm per metre or less, to ensure the doors operate and functions correctly

We stipulate the use of a laser level when nstalling the door frame to ensure the required tolerances are achieved. Failure to do so will impact performance.

FW Frame width

CW Clear passage width = FW - 170mm (Excludes handle protrusion ~70mm)

FH Frame height

CH Clear passage height = FH - 80mm For standard open out ramped threshold

# To order specify:

Ordering size: No fitting clearance allowed. Garage Door Systems recommends allowing

10mm in width and 10mm in height when fitting between brickwork. Example: For a 2000mm x 2100mm structural opening order 1990mm x 2090mm. See Garage Door Systems Survey/Order form for full details.

<u>Leading Leaf:</u> Double Doors: Right hand leading (standard) or Left hand leading as

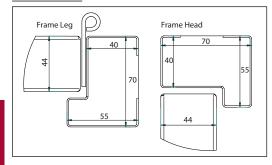
viewed from the outside.

Outward only - double doors, as viewed from the outside. Opening:

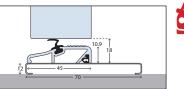
Threshold: Standard threshold for double leaf doors as details shown right.

If your door is supplied with protective film it must not be exposed to direct sunlight as this can lead to it baking on to the door. If storing doors outside please pay particular attention to this consequence. Protective film must be removed immediately following installation.

## FRAME DETAIL



## THRESHOLD DOUBLE DOORS





Standard open out ramped threshold

For door sizes

and 1585mm

width, please

contact Garage

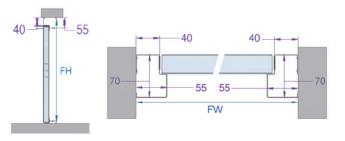
Door Systems to

discuss design

options.

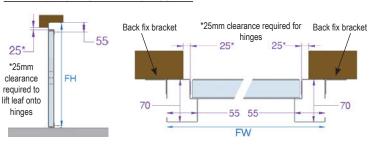
The threshold must be fitted level - use packers if necessary to ensure positioning is level and square with the frame. Failure to do so will impact performance. The threshold is not suitable for vehicular and heavy duty access. This will distort the frame and rubber seal element.

## BETWEEN BRICKWORK FIXING FIGURE 1



**IMPORTANT!** THE FRAME AND THRESHOLD MUST BE FITTED LEVEL. SQUARE AND FREE FROM DISTORTION OR TWISTS IN ALL PLANES

## BEHIND BRICKWORK FIXING FIGURE 2



# EXAMPLE DOOR LEAF SIZES FOR 50:50 AND ASYMMETRIC DOUBLE DOORS

50:50 or asymmetric split doors

On asymmetric doors the leading leaf width is fixed at 1000mm

Asymmetric split door over frame size 1585mm 1800mm 1900mm 475 1000 690 1000 790 1000 between 1200mm

50:50 split doors only

Sizes illustrated are selected examples

- all doors are made to measure.

The minimum door leaf width that can be supplied with a stay is 450mm.

Doors are available with left or right leading leaf at no extra cost.

# 50.50 split door over frame size

501505 pint 4:00: 010: 1:41110 5:20												
1585mm		1800	1800mm		1900mm							
738	738	845	845 <b></b>	895	895 <b>–</b>							

2000mm		2100mm		2200mm		2300mm	
945	945 <b>–</b>	995	995 <b>–</b>	1045	1045 <b></b>	1095	1095 <b></b>